Directions: Use 1/2" thick plywood. Make the two SIDE pieces mirror images of each other. Glue all dado joints and nail parts together. This jig was made for a specific drill bit, other brand bits may require modifications to the overall length, drill bit shaft hole size, and height of bottom END.

Directions for use: Jig is intended to be used with the Fun Projects Wheel Press. Insert drill bit in jig and then into a hand drill chuck. Jig is placed on the rear side of wheel directly on the hub. Use the wheel press rod, washer and nut on the bottom END of the jig to help stabilize the jig. Align drill bit with hub bolt hole and hand tighten wheel press nut. Drill into the spoke until the tip of the drill bit starts to protrude out the front side of the spoke, mark the drill bit shaft to indicate depth for the other holes. Do not drill all the way through to avoid chip-out. After all 6 holes have been started, remove the jig and turn wheel over. Align jig as described previously and finish drill the holes from the front side of the wheel.

Proprietary: The information contained in this document is the property of Jeff Humble. Jig is intended for the advancement and continuation of Model T preservation, feel free to make a copy for personal use, but do not reproduce for profit or personal gain.